

Industrial Product Range





Sunshine Sugar is the only 100% Australian owned producer of raw and refined sugar. We own sugar mills at Harwood, Broadwater and Condong and a refinery co-located at the Harwood site.

Sunshine Sugar operates as a 50:50 partnership between the grower-owned NSW Sugar Milling Co-operative Limited and the Australian family-owned agribusiness Manildra Group.



Our farming families produce up to 2.4 million tonnes of sugar cane each year from 34,000 hectares of land.

We manufacture private label sugar for some of Australia’s major retailers as well as our own Sunshine Sugar label. We sell raw and refined sugar to over 300 different customers across all types of food and beverage manufacturing, in quantities ranging from 1kg bags to bulk tankers and trucks. We also sell a food grade molasses to various food manufacturers and processors, and a mill molasses to primary producers.



Sunshine Sugar is ‘Bonsucro Certified Sustainable’ under the international Bonsucro Standard.

The aim of the Bonsucro Standard is to promote measurable standards in the environmental and social impacts of sugarcane production and primary processing, while recognizing the need for economic viability.

Our products are made entirely from Australian grown and made sugar cane and are manufactured according to the certified SQF 2000 Level 3 management system, incorporating HACCP and are Halal and Kosher certified.

Product range:

RAW SUGAR	REFINED SUGAR	LIQUID SUGAR	SUGAR SYRUPS
Low GI Sugar	Manufacturers	Manufacturers	Premium Blend Molasses
DC Raw Sugar	Bottlers	Bottlers	Food Grade Molasses
	Caster		Mill Molasses
	Premium		Golden Syrup
			Treacle
			Brown Syrup
			Sunsweet



LOW GI SUGAR

Low GI sugar is made using the nucane™ process, which was developed in Australia. This technology applies advanced production methodologies at the milling stage to consistently produce a wholesome sugar that retains naturally occurring and beneficial antioxidants. Sunshine Sugar Low GI is a 100% natural, Low GI sugar that is more slowly digested, absorbed and metabolised –resulting in a lower and slower rise in blood glucose.

Ingredient List:

100% natural cane sugar. No additives or preservatives.

Shelf Life and Storage:

Low GI Sugar has an indefinite shelf life when stored in a cool, dry environment, avoiding extremes of temperature and humidity.

Available Sizes:

Size	Format
15kg, 25kg	Multi-Walled Sack
1000kg, 1200kg	Single Trip FIBC

Nutritional Information:

		Qty per 100g Serve
Energy		1700kj
Protein		0g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	100g
	<i>Sugar</i>	100g
Sodium		Less than 5mg





DC RAW SUGAR

Direct Consumption (DC) Raw Sugar has light brown crystals with a sweet tasting characteristic and faint molasses aroma.

Raw sugar is great as a sweetener for coffee or in baking and cooking where it enhances both the colour and flavour of the food.

Ingredient List:

100% natural cane sugar.

No additives or preservatives.

Shelf Life and Storage:

Raw sugar has an indefinite shelf life when stored in a cool, dry environment, avoiding extremes of temperature and humidity.



Available Sizes:

Size	Format
25kg	Multi-Walled Sack
1000kg, 1200kg, Other sizes available upon request	Single Trip FIBC
Bulk	Sugar dedicated road tankers

Nutritional Information:

		Qty per 100g Serve
Energy		1700kj
Protein		0g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	100g
	<i>Sugar</i>	100g
Sodium		Less than 5mg



REFINED WHITE SUGAR

Sunshine Sugar White Sugar is a free flowing, crystalline material with characteristic sweet flavour and odour, free from extraneous matter, made from Australian raw sugar at the Harwood Refinery in northern New South Wales.

Bottler Grade White Sugar is a premium-refined sugar that has been graded. It is specifically designed for use in products that are sensitive to colour.

Manufacturer Grade White Sugar is suitable for most food and beverage processing applications requiring dissolution of sugar.

Ingredient List:

100% natural cane sugar.

No additives or preservatives.

Shelf Life and Storage:

White sugar has an indefinite shelf life when stored in a cool, dry environment, avoiding extremes of temperature and humidity.

Available Sizes:

Size	Format
15kg, 25kg	Multi-Walled Sack
1000kg, 1200kg – Other sizes available on request	Single Trip FIBC
Bulk	Sugar dedicated road tankers

Nutritional Information:

		Qty per 100g Serve
Energy		1700kj
Protein		0g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	100g
	<i>Sugar</i>	100g
Sodium		Less than 5mg





CASTER SUGAR

Caster Sugar is a premium-refined white sugar that is free-flowing with a very fine grain. Caster sugar is suitable for applications requiring a fine texture in baking or fast dissolving characteristics.

It is ideal for meringues, puddings, jellies and cake mixes. When used in baking, the smaller sugar crystals caramelize evenly to produce a golden colour to the finished product.

Being a superfine white sugar, it can be sprinkled over fruits or baked goods as a light dusting finish.

Ingredient List:

100% natural cane sugar.

No additives or preservatives.

Shelf Life and Storage:

Caster sugar has an indefinite shelf life when stored in a cool, dry environment, avoiding extremes of temperature and humidity.

Available Sizes:

Size	Format
15kg, 25kg	Multi-Walled Sack
1000kg, 1200kg – Other sizes available upon request	Single trip FIBC
Bulk	Sugar dedicated road tankers

Nutritional Information:

		Qty per 100g Serve
Energy		1700kj
Protein		0g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	100g
	<i>Sugar</i>	100g
Sodium		Less than 5mg





LIQUID SUGAR

Liquid Sugar is a viscous, clear, pale straw-coloured sugar syrup, made from Australian raw sugar that has been refined in northern New South Wales.

Bottler Grade Liquid Sugar is a premium grade liquid designed for use in products sensitive to colour.

Manufacturer Grade Liquid Sugar is suitable for most food and beverage processing applications requiring dissolution of sugar.

Ingredient List:

Sugar (Sucrose), Water.

Shelf Life and Storage:

Liquid Sugar has a shelf life of 14 days, including day of manufacture.

An Extended Shelf Life of 4 months from date of pack in storage conditions including, but not limited to the use of sealed, food grade containers and associated equipment that undergo regular and appropriate cleaning and utilise UV treated air to ventilate any headspace within storage vessels and regular product microbial analysis.

Available Sizes:

Size	Format
292kg	Drum
1200kg (wet weight)	Pallecon
Bulk	Sugar dedicated road tankers

Nutritional Information:

		Qty per 100g Serve
Energy		1700kj
Protein		0g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	100g
	<i>Sugar</i>	100g
Sodium		Less than 5mg





PREMIUM BLEND MOLASSES

Premium Blend Molasses is a blend of blackstrap and selected refinery streams, with charismatic strong aromas and flavours of strong caramelised sugar. It is blended to produce a more balanced flavour whilst retaining naturally occurring vitamins and minerals. Sunshine Molasses Premium Blend is made from Australian grown and made cane sugar at the Harwood Refinery in northern New South Wales.

Ingredient List:

100% natural cane sugar. No additives or preservatives.

Shelf Life and Storage:

Premium Blend Molasses can be held for 730 days when stored in a sealed food grade container.



Available Sizes:

Size	Format
15kg (wet weight)	Pail
292kg (wet weight)	Drum
1200kg (wet weight)	Pallecon
Bulk	Sugar dedicated road tanker

Nutritional Information:

		Qty per 100g Serve
Energy		1270kj
Protein		1.6g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	73g
	<i>Sugar</i>	59g
Sodium		92mg

Iron	<i>Total</i>	5.1mg
	<i>% RDI/Serve</i>	
Potassium	<i>Total</i>	1500mg
	<i>% RDI/Serve</i>	
Magnesium	<i>Total</i>	210mg
	<i>% RDI/Serve</i>	
Biotin	<i>Total</i>	0.01mg
	<i>% RDI/Serve</i>	



FOOD GRADE MOLASSES

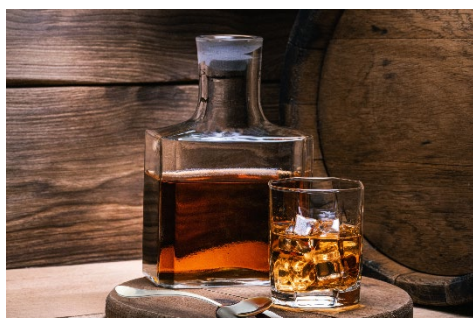
Food Grade Molasses is a black, viscous liquid which is the final product remaining after all commercially available sucrose has been removed from sugar syrup. Molasses appears black to reddish brown (when aerated) and the odour and flavour are typically strong of caramelised sugar. The molasses has been further treated to ensure it meets food grade requirements. Molasses is a common ingredient in baking, confectionery and distilling.

Ingredient List:

Molasses is the by-product of the sugar milling and refining operations and is classified as a sugar product.

Shelf Life and Storage:

Food Grade Molasses can be held for 730 days when stored in a sealed food grade container.



Available Sizes:

Size	Format
292kg (wet weight)	Drum
1200kg (wet weight)	Pallecon
Bulk	Sugar dedicated road tanker

Nutritional Information:

		Qty per 100g Serve
Energy		1150kj
Protein		2.7g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	65g
	<i>Sugar</i>	45.1g
Sodium		2mg

As molasses is a by-product of the sugar extraction process and subject to seasonal changes, it is not possible to specify constituents with precision and each delivery may vary and this will affect the nutritional values. The figures below are typical values only and Manildra Harwood Sugars do not guarantee that the product supplied will meet these values.



MILL MOLASSES

Mill Molasses is a black, viscous liquid which is the final product remaining after all commercially crystallisable sucrose has been removed from sugar syrup and is commonly used for stock feed.

Major Elements:

Potassium	23000mg/kg	Copper	2.0mg/kg
Chloride	16800mg/kg	Zinc	5.1mg/kg
Calcium	6500mg/kg	Lead	0.065mg/kg
Sodium	2800mg/kg	Arsenic	0.24mg/kg
Magnesium	2300mg/kg	Cadmium	<0.01mg/kg
Iron	150mg/kg	Mercury	<0.01mg/kg





GOLDEN SYRUP

Golden Syrup is a viscous, clear, golden coloured sugar syrup with characteristic strong flavours and aromas and is made from the blending and partial inversion of refined sugar streams from Australian raw sugar at the Harwood Refinery in northern NSW.

Golden Syrup is a specialty product ideal for the baking industry.

Ingredient List:

Sucrose (sugar), Water.

Shelf Life and Storage:

Golden Syrup has an indefinite shelf life when held in a cool, dry environment, avoiding extremes of temperature, in a sealed food grade container, avoiding headspace.



Available Sizes:

Size	Format
292kg (wet weight)	Drum
1200kg (wet weight)	Pallecon
Bulk	Sugar dedicated road tanker

Nutritional Information:

		Qty per 100g Serve
Energy		1400kj
Protein		0.2g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	82g
	<i>Sugar</i>	72g
Sodium		90mg



TREACLE

Treacle is a viscous, clear, golden coloured sugar syrup with characteristic strong flavours and aromas. It is darker and richer than Golden Syrup and is made from the blending and partial inversion of refined sugar streams from Australian raw sugar at the Harwood Refinery in northern NSW. Treacle is a specialty product ideal for the baking industry.

Ingredient List:

Sucrose (sugar), Water.

Shelf Life and Storage:

Treacle has an indefinite shelf life when held in a cool, dry environment, avoiding extremes of temperature, in a sealed food grade container, avoiding headspace.



Available Sizes:

Size	Format
292kg (wet weight)	Drum
1200kg (wet weight)	Pallecon
Bulk	Sugar dedicated road tanker

Nutritional Information:

		Qty per 100g Serve
Energy		1400kj
Protein		0.2g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	80g
	<i>Sugar</i>	73g
Sodium		93mg



BROWN SYRUP

Brown Syrup is a sugar stream made during the refining of sugars from Australian raw sugar and is made at the Harwood Refinery in northern NSW. The syrup has been further treated to ensure it meets food grade requirements. A viscous, very dark coloured sugar syrup with characteristic strong flavours and aromas.

A common ingredient in the baking and confectionary industries

Ingredient List:

Sucrose (sugar), Water.

Shelf Life and Storage:

Brown Syrup has a shelf life of 6 months when held in a cool, dry environment, avoiding extremes of temperature, in a sealed food grade container, avoiding headspace.



Available Sizes:

Size	Format
292kg (wet weight)	Drum
1200kg (wet weight)	Pallecon
Bulk	Sugar dedicated road tanker

Nutritional Information:

		Qty per 100g Serve
Energy		1196kj
Protein		1g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	70g
	<i>Sugar</i>	58g
Sodium		185mg



SUNSWEET

Sunsweet is a purified concentrated aqueous solution of nutritive Saccharides, produced by the controlled hydrolytic inversion of liquid sugar. Sunsweet is high in fructose and glucose. This liquid sugar is derived from cane sugar which is milled and refined in Northern NSW and used in applications requiring a higher sweetness profile.

Ingredient List:

Sucrose (sugar), Water.

Shelf Life and Storage:

Sunsweet has a shelf life of 6 months when held in an ambient temperature, avoiding extremes of heat and humidity.



Available Sizes:

Size	Format
292kg (wet weight)	Drum
1200kg (wet weight)	Pallecon
Bulk	Sugar dedicated road tanker

Nutritional Information:

		Qty per 100g Serve
Energy		1280kj
Protein		0g
Fat	<i>Total</i>	0g
	<i>Saturated</i>	0g
Carbohydrate	<i>Total</i>	75g
	<i>Sugar</i>	70g
Sodium		11mg



Sales enquiries

Local retailers and smaller manufacturers can source our products through our network of first-class distributors.

We recommend large or complex retailers and manufacturers deal directly with our sales team. In cooperation with Manildra Group, we have sales and marketing representatives across Australia and internationally.

Manildra Group Sales

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