SUNSHINE SUGAR

MANILDRA HARWOOD SUGARS

Harwood Island, NSW 2465, Australia

Telephone: +61 2 6640 0400 • qa@sunshinesugar.com.au



Sales: ph 1800 227862 • fax 1800 427862 • customerservice@manildra.com.au

PRODUCT SPECIFICATION

Brown Syrup

Description Brown Syrup is a sugar stream made during the refining of sugars from Australian

raw sugar and is made at the Harwood Refinery in northern NSW. The syrup has been further treated to ensure it meets food grade requirements. A viscous, very

dark coloured sugar syrup with characteristic strong flavours and aromas

Use A common ingredient in the baking and confectionary industries

Physical and Chemical Reference Method

As molasses is a by-product of the sugar extraction process, it is not possible to specify constituents with precision and each delivery may vary. Typical components are as follows:

Cane Sugar (Sucrose)	45%	(Min)	BSES Method 18
Reducing Sugars	7% - 12%		BSES Method 32
Ash (Conductivity)	10%	(Max)	ICUMSA GS2/3/9-17
Total Dissolved Solids	72°bx - 75°bx		ICUMSA GS4 _{/3/8} -13

pH 5.0 – 8.0 ICUMSA GS1/2/3/4/7/8/9-23

Nutritional Information

		Quantity per 4g Serve	Quantity per 100g Serve
Energy		47.8 kJ	1196 kJ
Protein		0 g	1 g
Fat	- Total - Saturated	0 g 0 g	0 g 0 g
Carbohydrate	- Total - Sugars	2.8 g 2.3 g	70 g 58 g
Sodium		7.4 mg	185 mg

Figures have been derived by external analysis and are averages only

Ingredient Listing

Brown Syrup is the by-product of the refining operations and is classified as a sugar product

Information contained in this document is believed to be accurate and is offered in good faith for the benefit of the user. We, however, cannot assume any guarantee against patent infringements, liabilities or risk involved from the use of this product.

Brown Syrup Version 8 December 2022 Page 1 of 3

SUNSHINE SUGAR

MANILDRA HARWOOD SUGARS

Harwood Island, NSW 2465, Australia

Telephone: +61 2 6640 0400 • ga@sunshinesugar.com.au



Sales: ph 1800 227862 • fax 1800 427862 • customerservice@manildra.com.au

Shelf Life and Storage Conditions

Shelf Life 6 months when held in stipulated storage conditions

Storage Conditions Cool, dry environment, avoiding extremes of temperature. Sealed food grade

container avoiding headspace.

Packaging and Available Sizes

Drums 292 kg (wet weight)

Pallecons 1200 kg (wet weight)

Sugar dedicated road tankers Bulk

Allergen Information (As per ANZFSC Requirements)

Cereals containing gluten and their products: wheat, rye, barley, oats, spelt or their hybrid strains	Absent
Crustacean and products	Absent
Egg and egg products	Absent
Fish and fish products	Absent
Milk and milk products	Absent
Nuts and sesame seeds and products	Absent
Peanuts, soybeans and their products	Absent
Sulphites added in concentrates of 10mg/kg or more	Absent
Royal Jelly presented as a food or royal jelly present in a food	Absent
Bee pollen	Absent
Propolis	Absent
Lupins	Absent

Legal Declaration

This product shall comply with the provisions of any statutes, rules, standards and regulations relating to health, pure foods, weights and measures, trade practices, or others relating to the sale of food of all the relevant statutory authorities of the Commonwealth of Australia and its relevant States or Territories not withstanding nor in any way diminishing any requirement stated hereafter or in other documentation

Information contained in this document is believed to be accurate and is offered in good faith for the benefit of the user. We, however, cannot assume any guarantee against patent infringements, liabilities or risk involved from the use of this product.

Brown Syrup Version 8 December 2022 Page **2** of **3**

SUNSHINE SUGAR

MANILDRA HARWOOD SUGARS

Harwood Island, NSW 2465, Australia

Telephone: +61 2 6640 0400 • qa@sunshinesugar.com.au



Sales: ph 1800 227862 • fax 1800 427862 • customerservice@manildra.com.au

General	I to E to 14 to a	

Country of Origin

GM FreeNo raw materials or processing aids used in the manufacture of this product are

from genetically modified sources

Irradiation Free Not subject to and free from materials of irradiation

Additive Free No additives or preservatives present

Additive Fiee No additives of preservatives presen

~

Grown and Made in Australia

From 100% Australian Ingredients

Date Coding Julian code YYDDD e.g. 23001 – 1 January 2023

Sites Manufacturing This

Product

Harwood Island Manufacture, storage and distribution of bulk and

packaged product

Dietary Information Suitable for vegans

Suitable for lacto-vegetarians
Suitable for lacto-ovo vegetarians

Warning Declarations Nil

Certification Standard Certifying Body

SQF Food Safety and Quality SGS Australia Pty Ltd

Bonsucro Sustainability FoodChain ID

Kosher Kosher Australia Pty Ltd

Halal Certification Authority Australia

This product has been manufactured according to the SQF Food Safety Code for Food Manufacturing incorporating HACCP, the SQF Quality Code, and is Halal and Kosher certified. All products are certified as sustainable under the Bonsucro Production Sustainability Standard. Copies of certificates are available upon request









Information contained in this document is believed to be accurate and is offered in good faith for the benefit of the user. We, however, cannot assume any guarantee against patent infringements, liabilities or risk involved from the use of this product.

Brown Syrup Version 8 December 2022 Page **3** of **3**